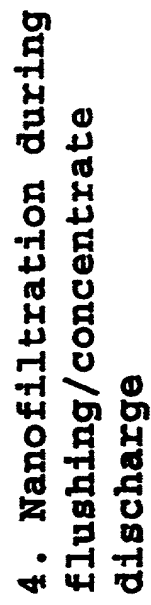


1. Ion exchange during operation

2. Ion exchange during regeneration

Fig. 1



**Fig. 2**